Safety Valves

Type 06602

Safety Valves, angle type, bronze, type tested TÜV-SV.1080. S/G

Standard safety valve with O-ring valve seal, closed bonnet, with lifting device, with enlarged outlet

In- and outlet: female thread type G (BSPP) acc. to ISO 228/1

Part No. 06602.1204.0000

Available options - on request only:

· external parts nickel plated

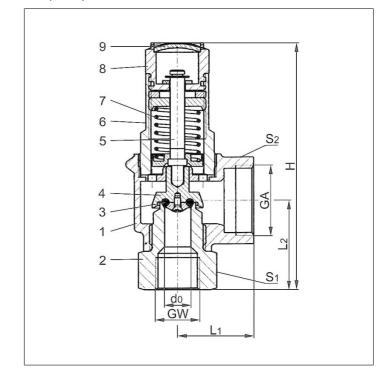


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Applications:

Provided as safety device for protection against excessive pressure in pressure vessels and steam boilers. Approved for non-toxic gases, vapours and for saturated steam. Working temperature: -10°C / +14°F (263K) up to +180°C / +356°F (453K)

| Ma | terials | DIN EN | ASME/ASTM |
|----|----------------|--------|-------------------|
| 1 | Body | CC491K | B 62 UNS C83600 |
| 2 | Inlet body | CW614N | B 111 UNS C28000 |
| 3 | O-ring | EPDM | |
| 4 | Disc | CW614N | B 249 UNS C38500 |
| 5 | Stem | CW614N | B 249 UNS C38500 |
| 6 | Bonnet | CW614N | B 249 UNS C38500 |
| 7 | Spring | 1.4571 | A 313 Grade 316Ti |
| 8 | Lifting device | CW614N | B 249 UNS C38500 |
| 9 | Closing cap | CW507L | B 36 UNS C26800 |





| Type 06602 | Technical data | |
|--------------------------|---------------------|---------|
| Nominal size | GW | 1/2 |
| Orifice | d_0 | 12.5 |
| Set pressure range | bar | 1.2-1.3 |
| Outlet | GA | 1 |
| Height | Н | 117 |
| Length | L_1 | 36 |
| Length | L_2 | 42 |
| Wrench size across flats | S_1 | 32 |
| Wrench size across flats | S_2 | 41 |
| Weight | ca. kg | 0.65 |
| Coefficient of discharge | α_{w} | 0.74 |

Dimensions in mm.

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Discharge capacities

Calculation of flow rate acc. to AD2000-Merkblatt A2

Medium:

Air in m³/h at 0°C and 1013.25 mbar

Saturated steam in kg/h

The capacity indicated below is for a fully opened valve.

d₀ - orifice

A₀ - flow area

| | Set pressure in bar (g) | GW | 1/2 | 1/2 |
|--|-------------------------------|-------------|-------------------|---------------------|
| | | $d_0(mm)$ | 12.5 | 12.5 |
| | | $A_0(mm^2)$ | 122.7 | 122.7 |
| | | | | |
| | (3) | Medium | Air | Saturated steam |
| | 1.2 | Medium | Air 144 | Saturated steam 114 |

